# **SA-QA-SD-007 Safety Data Sheet - Invert, Golden Syrup and Treacle**





### **Section 1: Product and Company Identification**

Product name:	Invert, Golden Syrup and Treacle
Other names:	Fructose/Glucose/Sucrose solution in water, Manufacturers Golden Syrup, Squeeze Golden Syrup, Invert High Brix
Product Codes/Trade Names:	Not applicable
Recommended use:	As a sweetener or ingredient in food processing and food preparation
Supplier:	Sugar Australia Pty Ltd
Address:	265 Whitehall Street, Yarraville, Victoria, 3013, Australia
Web site:	www.sugaraustralia.com.au
Telephone:	+61 3 9283 4558
Facsimile:	+61 3 9283 4085

This Safety Data Sheet (SDS) is issued by Sugar Australia Pty Ltd in accordance with National Standards and Guidelines from Safe Work Australia (SWA – formerly ASCC/NOHSC). The information in it must not be altered, deleted or added to. Sugar Australia Pty Ltd will not accept any responsibility for any changes made to its SDS by any other person or organisation. Sugar Australia Pty Ltd will issue a new SDS when there is a change in product specifications and/or Standards, Codes, Guidelines, or Regulations.

### Section 2: Hazard(s) Identification

**Statement of hazardous nature**: This product is classified as non-hazardous according to the health criteria of Safe Work Australia This product is a well-known ingredient in waste water treatment and this Safety Data Sheet is concerned only with occupational exposures.

### Section 3: Composition/Information on Ingredients

Chemical Name:	Synonyms	Proportion:	CAS Number:
Sucrose		<35%	57-50-1
Glucose		<35%	50-99-7
Fructose		<35%	57-48-7
Water		<30%	7732-18-5

### **Section 4: First Aid Measures**

Ingestion:	Give water to drink.
Inhalation:	Remove to fresh air.
Skin contact:	Wash thoroughly with soap and water.
Eye contact:	Flush thoroughly with copious amounts of running water. Remove contact lenses. Continue flushing for several minutes until all contaminants are washed out completely. If symptoms persist, seek medical attention.
Advice to Doctor:	Treat symptomatically. People with diabetes may need stabilisation.
First Aid Facilities	Eyewash and normal washroom facilities
Other information	For advice or emergency, contact a Poisons Information Centre or a doctor at once (131 126)

### **Section 5: Fire Fighting Measures**

Flammability:	Not flammable
Suitable extinguishing media:	Water, dry chemical, carbon dioxide and foam.

Document No.: SA-QA-SD-007 Issue Date: 13 February 2020 Review Date: 1st Qtr 2025

# SA-QA-SD-007 Safety Data Sheet - Invert, Golden Syrup and Treacle Document No SA-QA-SD-007



Hazards from combustion products:	With heat, product burns/oxidises to form carbon, carbon monoxide and oxides of nitrogen.
Specific hazard's arising from the product:	Product will burn if exposed to fire. Heating can lead to decomposition or expansion leading to violent rupture of containers.
Special protective precautions and equipment for fire fighters:	Fire-fighters should wear full protective clothing and self-contained breathing apparatus (SCBA) operated in positive pressure mode.
HAZCHEM Code:	Not applicable

### Section 6: Spillage/Accidental Release Measures

Emergency Procedure:	Remove sources of ignition. Wear appropriate personal protective equipment and clothing to minimise exposure. Increase ventilation. Wet sweep, vacuum or shovel into suitable labelled containers.
Containment Procedure:	Wash area with water ensuring all wash water is captured and discharged to an approved treatment facility. Notify relevant waste or environmental authority as required by trade waste agreement and/or government legislation.
Clean Up Procedure:	Pump or shovel into containers. Wash area with water.  Dispose as industrial waste by methods approved by local authority guidelines. Note BOD load of sugar solutions in waste water streams.

### **Section 7: Handling and Storage**

Handling:	No special transport requirements are necessary.
	Material can ferment if excessive moisture contamination is allowed.
	Fermentation can yield carbon dioxide with possible traces of ethanol or volatile fatty acids (e.g. acetic, propionic, lactic, or butyric) and if exposed to a spark or flame may result in an explosion. These conditions should be avoided. Airborne sugar dust can explode under certain conditions. Refer to Section 5: Fire Fighting Measures: Specific hazards. If maintenance of a storage bin / vessel requires entry by personnel, confined space precautions should be complied with. Insufficient oxygen may be present in vessels containing the product due to the generation of gases during fermentation. Use only in a well-ventilated area. Keep containers sealed when not in use. Prevent the build-up of dust in the work atmosphere. Avoid inhalation of dust, and skin or eye contact. Establish good housekeeping practices. Remove dust accumulations on a regular basis by vacuuming or gentle sweeping to avoid creating dust clouds.
Storage:	This product should be stored in its factory packaging in a dry area, away from sources of ignition, oxidising agents and out of moisture. Keep containers closed when not in use. The product in bulk should be stored in a vented tank designed to contain a material with a specific gravity of 1.45 or greater. Localised microbiological deterioration may start in areas where the liquid becomes diluted. Storage above 40°C can lead to spontaneous decomposition.
Storage Temperatures	Storage below 40°C

### **Section 8: Exposure Controls/Personal Protection**

Exposure Standards.	No exposure standards have been established for the mixture. However, over-exposure may result in enhancement of pre-existing adverse medical conditions and/or allergic reactions and should be kept to the least possible levels.

Document No.: SA-QA-SD-007 Issue Date: 13 February 2020 Review Date: 1st Qtr 2025

# SA-QA-SD-007 Safety Data Sheet - Invert, Golden Syrup and Treacle Document No SA-QA-SD-007



Biological Limit Values:	As per the "National Model Regulations for the Control of Workplace Hazardous
-	Substances (Safe Work Australia)" the ingredients in this material do not have a
	Biological Limit Allocated.
Engineering Controls:	
Ventilation:	General room ventilation should be adequate, but local mechanical ventilation may
	be required particularly in confined spaces.
<ul> <li>Special Consideration for Repair &amp;/or Maintenance of Contaminated Equipment:</li> </ul>	Work areas should be cleaned regularly by wet sweeping or vacuuming.
Personal Protection:	
• Personal Protection:	If engineering controls and work practices are not effective in controlling exposure, then personal protective equipment may be required.
Skin Protection:	Loose comfortable clothing should be worn. Direct skin contact should be avoided by wearing long sleeved shirts and long trousers, a cap or hat, and gloves (PVC coated fabric). Work clothes should be washed regularly.
• Eye Protection:	Safety glasses with side shields, chemical goggles or full face shield as appropriate should be used. Final choice of appropriate eye/face protection will vary to individual circumstances. Eye protection devices should conform to relevant regulations.
• Respiratory Protection:	If engineering controls are not effective in controlling airborne exposure then an approved particulate respirator conforming to Australian / New Zealand Standards AS/NZS 1715 and AS/NZS 1716 should be worn. Respirators should be correctly fitted, maintained in good condition, and kept in clean storage when not in use. Replaceable filters and cartridges should be replaced regularly in accordance with the manufacturers' guidelines and Australian / New Zealand Standards AS/NZS 1715 and AS/NZS 1716.
Thermal Protection:	Not flammable.
Smoking & Other Dusts	Sugar Australia Pty Ltd recommends that all work and storage areas be smoke-free zones.

### **Section 9: Physical and Chemical Properties**

Appe	arance:	Colourless to pale yellow, red or black
Odou	r:	Sweet, no foreign odours.
pH, a	t stated concentration:	5 – 7 (at time of manufacture)
Vapo	ur Pressure:	Not available
Vapo	ur Density:	Not available
Boilin	g Point/range (°C):	>105 degrees Celsius
Freez	ing/Melting Point (°C):	Not applicable
Solub	ility:	In water – totally miscible
Speci	fic Gravity (H₂O = 1):	1.3 – 1.4
Flammable Materials		
	Flash Point:	Not applicable
	Flash Point Method:	Not applicable
	Flammable (Explosive) Limit - Upper:	Not applicable
	Flammable (Explosive) Limit - Lower:	Not applicable
	Auto ignition Temperature:	500°C after evaporation of water
Additional Properties		
	Evaporation Rate:	Not applicable
	Volatile Organic Compounds	Not available
	Content (VOC):	
	% Volatiles:	Not available

Document No.: SA-QA-SD-007 Issue Date: 13 February 2020 Review Date: 1st Qtr 2025

# **SA-QA-SD-007 Safety Data Sheet - Invert, Golden Syrup and Treacle**



Document No SA-QA-SD-007

### Section 10: Stability and Reactivity

Chemical Stability:	Stable under normal conditions of use and storage
Incompatible Materials:	Incompatible with oxidising agents.
Conditions to avoid:	Heat, flames and other ignition sources.
Hazardous Decomposition Products:	With heat, product burns/oxidises to form carbon, carbon monoxide and or carbon dioxide. Ethanol or volatile fatty acids (acetic, propionic, lactic or butyric) if fermentation occurs.
Hazardous Reactions:	Carbon dioxide and carbon monoxide may form when heated to decomposition.

### **Section 11: Toxicological Information**

Toxicological Data:	Toxicity Data: Non-toxic – a foodstuff	
	Sucrose: LD50 (Ingestion): 29,700 mg/kg (rat)	
	Glucose; LD50 (Ingestion): 25,800 mg/kg (rat)	
Effects: Acute		
Swallowed:	If ingested, it may destabilise people with diabetes.	
Skin contact:	Skin contact may result in skin irritation.	
Eye contact:	Irritating to the eyes and may cause watering and redness.	
Effects: Chronic	Repeated skin contact may cause dermatitis.	

Note: This product is a well-known ingredient sweetener in food processing and food preparation and this SDS is concerned only with occupational exposures.

### **Section 12: Ecological Information**

Eco-toxicity:	Non-toxic to aquatic and terrestrial organisms. Sucrose is an oxygen depleting substance
	in aquatic environments.
Persistence and Degradability:	Not available.
Mobility:	Not available.

### **Section 13: Disposal Considerations**

Product can be treated as a common waste for disposal to an organic recycler or into a landfill site / wastewater treatment plant in accordance with relevant Authority guidelines. Note Biochemical Oxygen Demand load in waste water streams. Return product to supplier for re-use / recycling if possible. Consult supplier for recycling options. Recycle containers if possible or dispose of in an authorised landfill. Transportation of waste may require Waste Transport Certification. Refer to your local Environment Protection Authority.

### **Section 14: Transport Information**

Proper Shipping Name:	Not applicable
UN number:	Not applicable
DG Class:	Not classified as a Dangerous Good
Subsidiary Risk 1:	Not applicable
Packaging Group:	Not applicable
HAZCHEM code:	Not applicable
Marine Pollutant:	Not a marine pollutant.
Special Precautions for User:	No special transport requirements are necessary

**Additional Transport Requirements:** Not classified as Dangerous Goods by the criteria of the Australia Code for the Transport of Dangerous Goods by Road and Rail, International Maritime Dangerous Goods Code and the International Air Transport Association (IATA) Dangerous Goods Regulation.

Document No.: SA-QA-SD-007 Issue Date: 13 February 2020 Review Date: 1st Qtr 2025

# SA-QA-SD-007 Safety Data Sheet - Invert, Golden Syrup and Treacle



Document No SA-QA-SD-007

### **Section 15: Regulatory Information**

Poisons Schedule:	Not Scheduled
Other:	Not applicable

### **Section 16: Other Information**

#### For further information on this product, please contact:

Sugar Australia Pty Ltd

265 Whitehall Street Yarraville, Vic, 3013, P O Box 80, Yarraville, Vic, 3013

Phone: +61 3 9283 4558 Fax: +61 3 9283 4085

#### **Additional Information**

#### Australia / New Zealand Standards References:

AS/NZS 1336	Recommended Practices for Occupational Eye Protection
AS/NZS 1715	Selection, Use and Maintenance of Respiratory Protective Devices
AS/NZS 1716	Respiratory Protective Devices

Other References:

Safe Work Australia. 10 August 2011. Preparation of Safety Data Sheets for Hazardous Material, Code of Practice.

Safe Work Australia. 10 August 2011. Labelling of Workplace Hazardous Chemicals, Code of Practice.

WES Workplace Exposure Standards for Airborne Contaminants, December 2011, Safe Work

Australia.

ADG Code Australian Code for the Transport of Dangerous Goods by Road and Rail, 7th edition, National

Transport Commission.

Reason for Re-issue: Format Change. End of 5 year valid status review

Whilst the information contained in this document is based on data which, to the best of our knowledge, was accurate and reliable at the time of preparation, no responsibility can be accepted by us for errors and omissions. The provision of this information should not be construed as a recommendation to use any of our products in violation of any patent rights or in breach of any statute or regulation. Users are advised to make their own determination as to the suitability of this information in relation to their particular purposes and specific circumstances. Since the information contained in this document may be applied under conditions beyond our control, no responsibility can be accepted by us for any loss or damage caused by any person acting or refraining from action as a result of this information.

**END OF SDS** 

Document No.: SA-QA-SD-007 Issue Date: 13 February 2020 Review Date: 1st Qtr 2025

# Sugar Australia SA-QA-SD-007 Safety Data Sheet - Invert,

SUGAR Australia

Golden Syrup and Treacle
Document No SA-QA-SD-007

Document No.: SA-QA-SD-007 Issue Date: 13 February 2020 Review Date: 1st Qtr 2025 Prepared By: R Sykes, QUALITY MANAGER Approved By: R Sykes, QUALITY MANAGER

(13.02.20) (13.02.20) Page 6 of 6